



— BABY LOCK —

# Alliance

## Single Needle Embroidery Machine

Want to realize your embroidery dreams? Team up with the Alliance! It features IQ Technology® that ensures your designs look just right no matter how big or small. You'll also know exactly how it will look thanks to the brilliant, clear high-definition touchscreen.



TrueView™ LCD  
Color Touchscreen



8" x 8"  
Embroidery Field



Stitches Per  
Minute



Automatic  
Needle Threader

ABC

25 Built-in  
Fonts

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# Alliance

## Embroidery Machine



### Single-Needle, Free-Arm Embroidery

The Alliance is built to embroider items and three-dimensional spaces that are difficult for typical embroidery machines, such as inside pockets, embroiderable stuffed animals, or even shoes.



### Needle Beam for Embroidery

The Needle Beam highlights your needle position so you know exactly where your embroidery will start. That means perfect placement every time.



### TruView™ Designer

This high-definition TruView LCD color touch screen brings your embroidery designs to life. It displays more than 260,000 colors, providing a bold and vivid image to aid editing and perfecting each design.



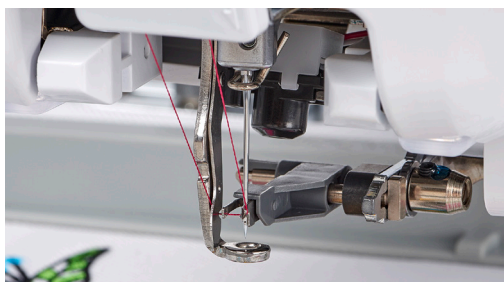
### Quick-Set, Built-in Bobbin Winder

The Alliance bobbin system includes an automatic bobbin winder with an independent motor. The winder seat holds the thread in place and stops automatically when the bobbin is full.



### Large Embroidery Field

In addition to its ability to negotiate tight spaces, the Alliance can expand its reach to an 8" x 8" hoop, giving the dedicated home embroiderer or business startup room to create.



### Automatic Needle Threader

Get the stitching started with worry-free threading. The automatic needle threader puts your thread through the needle so you are ready to begin stitching.

### Convenience Features

- Built-in memory (1MB)
- Bobbin system: front loading, vertical rotary hook
- Quick-Set, built-in bobbin winder with independent motor
- Can use pre-wound bobbins (Class "L")
- Push button, automatic needle threader
- 2 LED lights to illuminate work area
- Upper thread breakage sensors
- Manual tension controls
- Automatic thread trimmer (upper and lower)
- Start/Stop button with lock feature
- On-screen speed control while stitching
- 4-Thread spool stand
- Built-in holder with stylus

### Customizing Features

- Built-in embroidery designs
  - o 125 Designs
  - o 25 Fonts
  - o 120 Frame combinations
- Combine embroidery designs on screen
- Character/text array function
- Multi-line Text
- Character spacing
- Pattern rotation (1°, 10° and 90°)
- Design size change (10% reduction and 20% enlargement) on most designs
- Needle forward and reverse position placement (1, 10, 100 or 500 stitch increments) and by color
- Design duplication
- Color sorting on non-overlapping designs
- Automatic basting
- Mirror imaging
- Change color selections within designs
- Continuous border capabilities and color sorting on border designs
- Monochrome option for embroidery designs
- Instant needle edge placement (9 starting and 9 ending positions)
- Hoop sensor advises hoop size for design chosen

### Included Accessories

- Touch pen (stylus)
- Accessory Case
- Prewound bobbins
- Metal bobbins
- Embroidery frame holder "a"
- Embroidery frame holder "e"
- Embroidery hoops:
  - o 8" x 8" hoop (200mm x 200mm) #ALF200
  - o 4" x 4" hoop (100mm x 100mm) #EPF100
  - o 1-5/8" x 2-3/4" hoop (41mm x 70mm) #ALF70
  - o 2" x 2" hoop (50mm x 50mm) #ALF50
  - o 1-1/2" x 1-3/4" hoop (38mm x 44mm) #ALF44
  - o 1-1/8" x 2-1/8" hoop (33mm x 75mm) #ALF74
- And More....

### Optional Accessories

- Advanced Cap Frame Set
- Extension Table
- Continuous Border Hoop - 4" x 7" (100mm x 180mm)
- Height Adjustable Stand

### Warranty

- 25-year product casting, 5-year circuit boards, 5-year electrical, 2-year parts, 1-year labor

**For complete list of specifications and accessories visit the Our Products section at [BabyLock.com](http://BabyLock.com)**

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## The Baby Lock Experience



### Education

We provide you with a comprehensive library of education and training so you'll always have something to learn.

### Service

We provide the highest quality products and services, and can meet your needs better than anyone else.



### Support

You can rely on Baby Lock for the support you need to get the most out of your machine.