

## UPGRADING YOUR MACHINE'S SOFTWARE

You can use USB media to upgrade software for your machine.

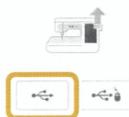
When an upgrade program is available on "www.babylock.com", please download the files following the instructions on the website and steps below.

### Note

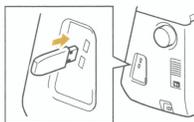
- When using USB media to upgrade the software, check that no data other than the upgrade file is saved on the USB media being used before starting to upgrade.

1 While pressing  (Automatic threading button), turn the main power to ON.

2 Press .



3 Insert the USB media into the primary (top) USB port on the machine.



4 Press .

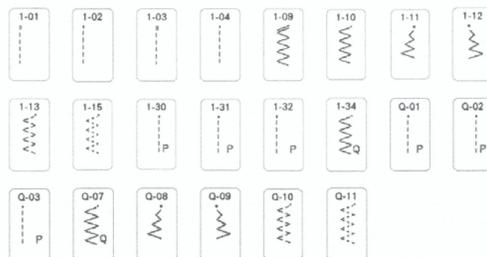
→ When upgrading is finished, the completion message appears.

5 Turn the machine off, remove the USB media, and turn the machine on again.

## STITCH SETTING CHART

### Memo

- When any of the following stitches (reverse stitch patterns and reinforcement stitch patterns) are selected, pressing  (Reverse stitch button) will sew reverse stitches.



When any other stitch is selected, pressing  (Reverse stitch button) will sew reinforcement stitches.

- The stitch pattern symbols indicate the following.



- ① Reverse stitch pattern
- ② Reinforcement stitch pattern

### Note

- The presser foot that is displayed on each screen when Free motion mode is OFF/ON is shown in the table under "Presser foot".

\* Twin needle can be used by attaching zigzag foot "J".

Stitch	Presser foot	Stitch name/ Applications	Stitch width (mm inch))	Stitch length (mm inch))
			Auto. Manual	Auto. Manual
	J*/O	<b>Straight stitch (Left)</b> General sewing, gather, pintuck, etc.	<b>0.0 (0)</b> 0.0 - 7.0 (0 - 1/4)	<b>2.5 (3/32)</b> 0.2 - 5.0 (1/64 - 3/16)
	J*/O	<b>Straight stitch (Left)</b> General sewing, gather, pintuck, etc.	<b>0.0 (0)</b> 0.0 - 7.0 (0 - 1/4)	<b>2.5 (3/32)</b> 0.2 - 5.0 (1/64 - 3/16)
	J*/O	<b>Straight stitch (Middle)</b> General sewing, gather, pintuck, etc.	<b>3.5 (1/8)</b> 0.0 - 7.0 (0 - 1/4)	<b>2.5 (3/32)</b> 0.2 - 5.0 (1/64 - 3/16)
	J*/O	<b>Straight stitch (Middle)</b> General sewing, gather, pintuck, etc.	<b>3.5 (1/8)</b> 0.0 - 7.0 (0 - 1/4)	<b>2.5 (3/32)</b> 0.2 - 5.0 (1/64 - 3/16)
	J*/O	<b>Triple stretch stitch</b> General sewing for reinforcement and decorative topstitching	<b>0.0 (0)</b> 0.0 - 7.0 (0 - 1/4)	<b>2.5 (3/32)</b> 0.4 - 5.0 (1/64 - 3/16)